



## I/P Signal Converter for Standard Signals TEIP11-PS

Current 0...20 mA/4...20 mA,  
to air pressure 0.2...1 bar/3...15 psi

- **Reliable through well-proven concept**
  - More than 1,000,000 times in use
- **Compact design**
  - Small dimensions, low weight
- **Robust in terms of construction and function**
  - Influence of shock and vibration < 1 % at 10 g
- **Various signal ranges**
  - Input e.g. 0...20 mA or 4...20 mA
  - Output 0.2...1 bar or 3...15 psi
- **Complies with the following directives**
  - EMC directive 89/336/EEC as of May 1989
  - EC directive for the CE conformity certificate
- **Wide operating temperature range**
  - From -40 °C (optionally -55 °C) to +85 °C
- **Explosion protection certificates, for worldwide use**
  - ATEX, FM/CSA, GOST
  - Intrinsically safe or flameproof
- **Various models**
  - Control room housing, IP 20, for rail mounting
  - Control room housing, IP 20, for block mounting,
  - Plastic field housing, IP 54
  - Aluminium or stainless steel housing, IP 65
- **Single unit**
  - For OEM applications (on request)



## Construction and mode of operation

### The concept

The TEIP 11 signal converter is a link between electrical or electronic and pneumatic systems, converting electrical to pneumatic standard signals, e. g. 4...20 mA to 0.2...1 bar. Signal conversion is analog, using the patented force balancing principle.

The TEIP 11 signal converter's special features are its quite small dimensions, and its high functional stability even under shocks and vibrations. It can be exposed to up to 10 g without the functions being influenced by more than 1 %.

The appropriate housing version can be selected from various models, according to the respective mounting conditions. Intrinsically safe and flameproof encapsulated devices for use in hazardous areas are also available. Various international explosion protection certificates allow for use throughout the world.

Several input and output signal ranges are possible for signal conversion (see specifications under section "Technical data"). Only compressed air of 1.4 bar is needed for supply.

### The models

#### Control room housing for rail mounting

The control room housing unit for rail mounting is the simple low-cost model. It is mounted with a socket that fits on all conventional EN rails. The housing with a plastic cover has an IP 20 protection.

#### Control room housing for block mounting

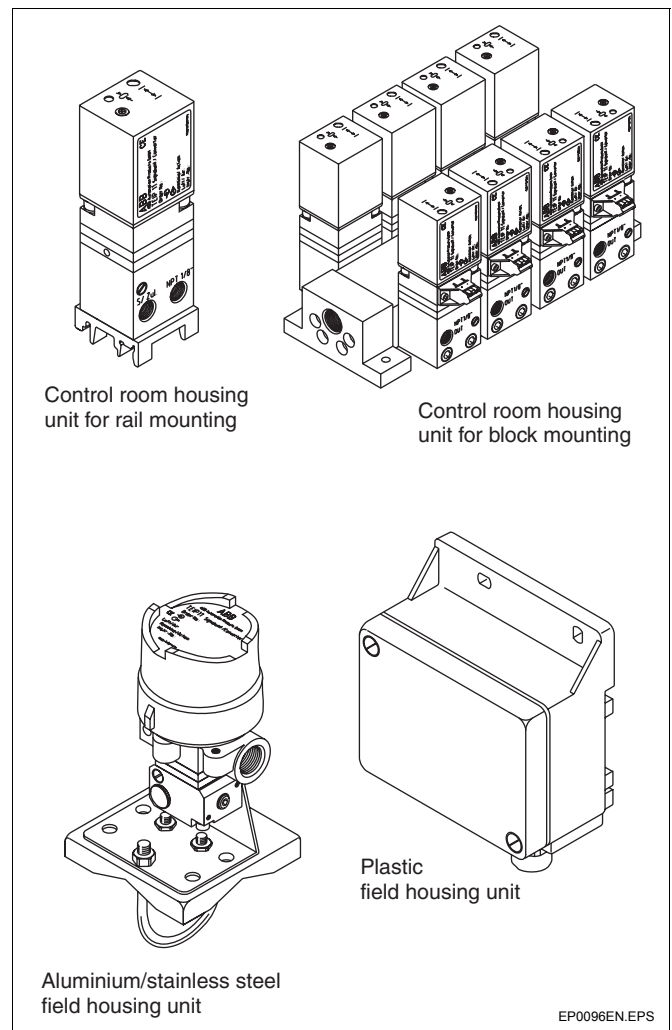
The control room housing unit for block mounting is the space-saving version, allowing to arrange various converters very close to each other. Special features are the central air supply through a mounting block and the nonreturn valves in the air supply connections of the attached signal converters.

Up to 4 signal converters can be mounted to each of the mounting blocks needed for block mounting. If required, 2, 3, or 4 mounting blocks can be combined, such that blocks of 4-8-12-16 signal converters are formed. Due to the nonreturn valves individual signal converters can be added or removed while the system is running.

#### Field housing

The field housing unit is designed for mounting on site or in the field. Plastic housings (IP 54), aluminium housings (IP 65) and stainless steel housings (IP 65) are available. The units are suitable for both wall mounting and 2" pipe mounting.

A special version in a plastic housing can be supplied with inflammable gas instead of conventional compressed air.



## Technical Data

### Input

#### Signal range

0...20 mA or 4...20 mA  
0...10 mA or 10...20 mA or 4...12 mA or 12...20 mA  
(other ranges on request)

#### Input resistance

$R_i = 260 \text{ ohms at } 20^\circ\text{C, } T_k + 0.4 \text{ \%}/\text{K}$

#### Overload limit

30 mA (refer to specifications under "Explosion protection"  
for devices with explosion protection approval)

#### Capacitance/Inductance

negligible

### Output

#### Signal range

0.2...1 bar or 3...15 psi  
0.4...2 bar or 6...30 psi  
(other ranges on request)

#### Air capacity (max.)

$\geq 5 \text{ kg/h} = 4.1 \text{ Nm}^3/\text{h} = 2.4 \text{ scfm}$

#### Load characteristic to VDE/VDI 3520

$\geq 0.95 \text{ kg/h} = 0.9 \text{ Nm}^3/\text{h} = 0.5 \text{ scfm}$

### Air supply

#### Instrument air

free of oil, water and dust to DIN/ISO 8573-1  
pollution and oil contents according to Class 3  
dew point 10 K below operating temperature

#### Supply pressure

$1.4 \pm 0.1 \text{ bar}$  or  $20 \pm 1.5 \text{ psi}$  (for output signal 1 bar or 15 psi)  
 $2.5 \pm 0.1 \text{ bar}$  or  $40 \pm 1.6 \text{ psi}$  (for output signal 2 bar or 30 psi)

#### Air consumption

$\leq 0.2 \text{ kg/h} = 0.16 \text{ Nm}^3/\text{h} = 0.1 \text{ scfm}$

### Transmission data and influences

#### Characteristic

linear, direct or reverse action

#### Deviation

$\leq 0.5 \text{ \%}$

#### Hysteresis

$\leq 0.3 \text{ \%}$

#### Dead zone

$\leq 0.1 \text{ \%}$

#### Temperature

$\leq 0.5 \text{ \%} / 10 \text{ K}$  between  $-20$  and  $+85^\circ\text{C}$   
 $\leq 2 \text{ \%} / 10 \text{ K}$  between  $-55$  and  $-20^\circ\text{C}$

#### Air supply

$\leq 0.3 \text{ \%} / 0.1 \text{ bar}$  pressure variation

#### Mechanical vibration

$\leq 1 \text{ \%}$  up to 10 g and 20...80 Hz

#### Seismic vibration

meets requirements to DIN IEC 68-3-3 class III for strong and  
strongest earthquakes

### Mounting orientation

$\leq 0.5 \text{ \%}$  at  $90^\circ$  change

### Step response

10...90 % and 90...10 % 0.6 sec  
5...15 % and 15... 5 % 0.25 sec  
45...55 % and 55...45 % 0.2 sec  
85...95 % and 95...85 % 0.15 sec

### Complies with the following directives

EMC directive 89/336/EEC as of May 1989  
EC directive for CE conformity certification

### Environmental capabilities

#### Climate class

GPF or FPF to DIN 40040  
Temperature  $-40...+85^\circ\text{C}$  or  $-55...85^\circ\text{C}$   
for operation, storage or transportation  
Relative humidity 75 % average, 95 % short-time  
non-condensing

### Explosion protection

#### ATEX, intrinsically safe (all models)

EEx ia IIC T4/T5/T6 (for control room housing and field housing units)

#### ATEX, flameproof (only for metal field housing units)

EEx d IIC T4/T5/T6

Observe the following limits for the temperature classes:

Temperature class	Max. short circuit current	Max. ambient temperature
T6	50 mA	60 °C
T6	60 mA	55 °C
T5	60 mA	70 °C
T5	100 mA	55 °C
T4	120 mA	45 °C
T4	60 mA	85 °C
T4	100 mA	85 °C
T4	120 mA	80 °C
T4	150 mA	70 °C

#### FM "intrinsically safe" (all models except for metal field housing units)

I.S.: CL I / Div 1 / Grp A B C D  
N.I.: CL I / Div 2 / Grp A B C D

#### FM "intrinsically safe" (only for metal field housing units)

I.S.: CL I-II-III / Div 1 / Grp A B C D E F G  
N.I.: CL I / Div 2 / Grp A B C  
S.: CL II / Div 2 / Grp G  
S.: CL III / Div 2

#### FM "explosion proof" (only for metal field housing units)

X.P.: CL I / Div 1 / Grp A B C D  
D.I.P.: CL II III / Div 1 Grp E F G

#### CSA 2 "intrinsically safe" (all models except for metal field housing units)

I.S.: CL I / Div 1 / Grp A B C D  
CL I / Div 2 / Grp A B C D

#### CSA "intrinsically safe" (only for metal field housing units)

I.S.: CL I / Div 1 / Grp A B C D  
CL II / Div 1 / Grp E F G  
CL III  
CL I / Div 2 / Grp A B C D  
CL II / Div 2 / Grp E F G

#### CSA "explosion proof" (only for metal field housing units)

X.P.: CL I / Div 1 / Grp B C D  
CL II / Div 1 / Grp E F G

Other explosion protection approvals on request

**Control room housing unit****Material/protection**

Aluminium housing, IP 20, with plastic cap

**Mounting**

Rail

EN 50022 - 35 x 7.5  
EN 50035 - G 32  
EN 50045 - 15 x 5

**Electrical connection**2-pole screw terminal for 2.5 mm<sup>2</sup>**Pneumatic connection**

two 1/8 NPT threads for air supply and output

**Mounting orientation** any**Weight** 0.25 kg**Dimensions** see dimensional drawing**Control room housing unit for block mounting****Material/protection**

Aluminium housing, IP 20, with plastic cap

**Mounting**

blockwise, with special mounting blocks (accessory parts),  
max. 4 mounting blocks with 4 signal converters, each

**Electrical connection**2-pole screw terminal for 2.5 mm<sup>2</sup>**Pneumatic connection**

3/8 NPT thread for air supply  
(connected to central connection block)  
1/8 NPT for output  
(on each signal converter)

**Mounting orientation:** any**Weight:** 0.3 kg (each signal converter)**Dimensions:** see dimensional drawing**Plastic field housing unit****Material/protection**

Housing made of polyester, black, IP 54

**Mounting**

Wall mounting or 2"-pipe mounting  
(2"-pipe mounting only to vertical pipes)

**Electrical connection**

2-pole screw terminal for 2.5 mm<sup>2</sup> in housing,  
with PG 11 cable gland

**Pneumatic connection**

Two 1/8 NPT threads for air supply and output

**Mounting orientation:** any**Weight:** 1.0 kg**Dimensions:** see dimensional drawings**Aluminium/stainless steel field housing unit****Material/protection**

Aluminium or stainless steel housing, IP 65

**Surface**

Aluminium housing, varnished, two-component varnish  
Bottom part of housing varnished black, RAL 9005  
Cover light gray, RAL 9002  
Stainless steel housing  
Electropolished

**Mounting**

Wall mounting or 2" pipe mounting  
with separate stainless steel mounting bracket (accessory part)

**Electrical connection**

2-pole screw terminal for 2.5 mm<sup>2</sup> in housing  
with 1/2 NPT cable gland  
for "ATEX intrinsically safe"  
with M 20 x 1.5 threads  
for "ATEX EEx d"  
(on request cable gland with Ex d certificate as accessory part)  
with 1/2 NPT thread for FM/CSA

**Pneumatic connection**

two 1/4 NPT threads for air supply and output

**Mounting orientation:** any**Weight:** 0.62 kg with aluminium housing  
1.20 kg with stainless steel housing**Dimensions:** see dimensional drawings**Accessories****EEx d cable gland**

Made of brass, with M20 x 1.5 thread

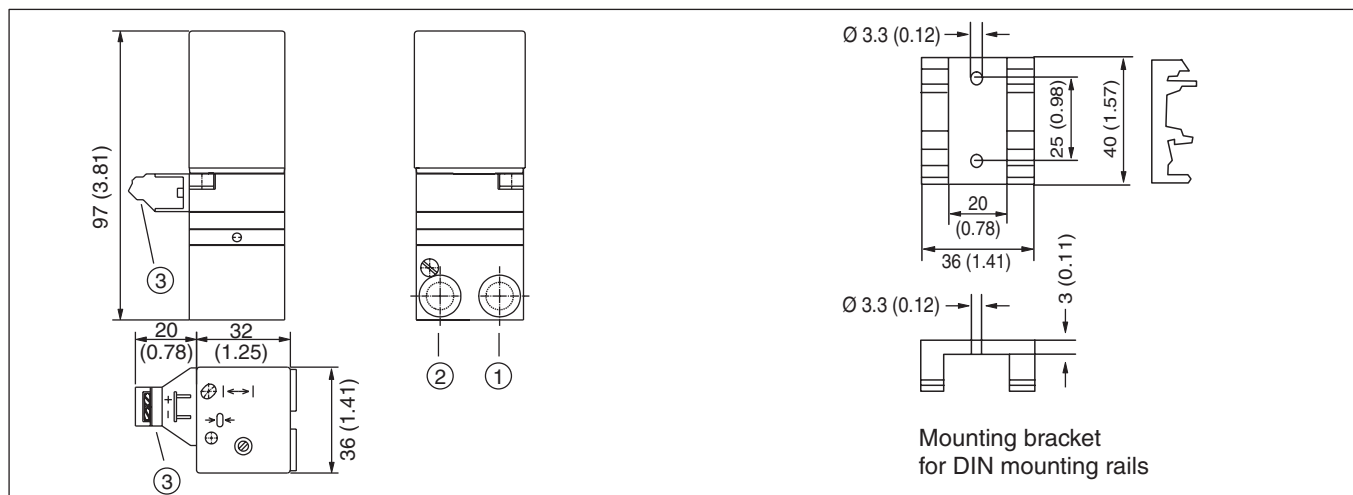
**Stainless steel mounting bracket for wall-mounting/  
2" pipe mounting**

For aluminium or stainless steel field housing

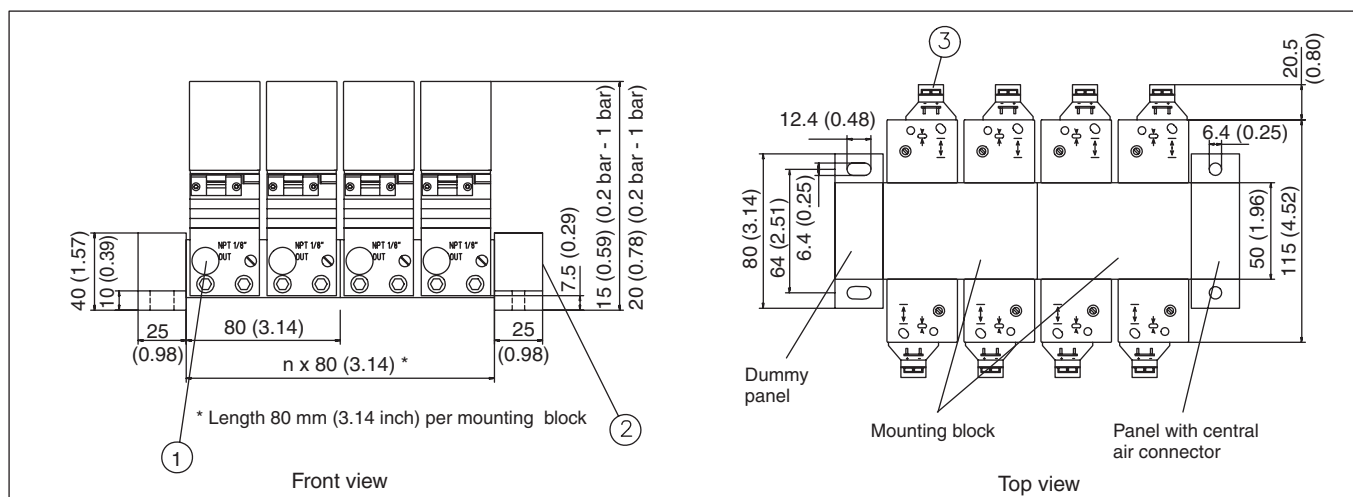
**Material for block mounting**

Mounting block for 4 signal converters  
Panel with central 3/8 NPT air connection  
Dummy panel

## Dimensional drawings Measurements in mm (inches)



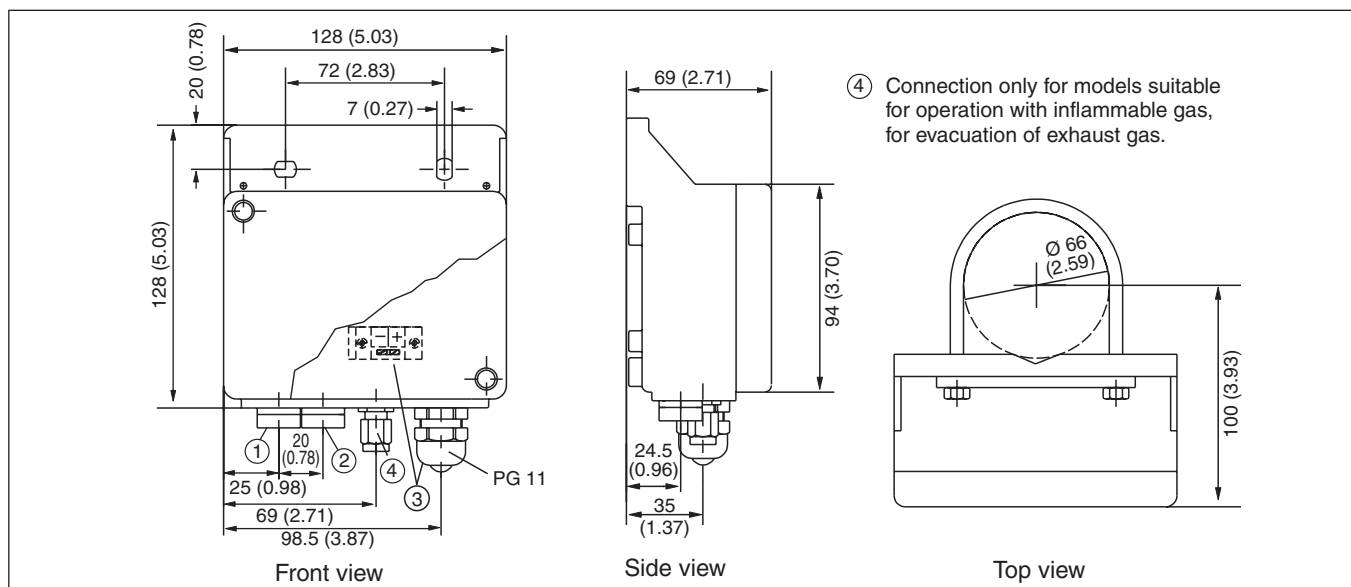
### Control room housing unit



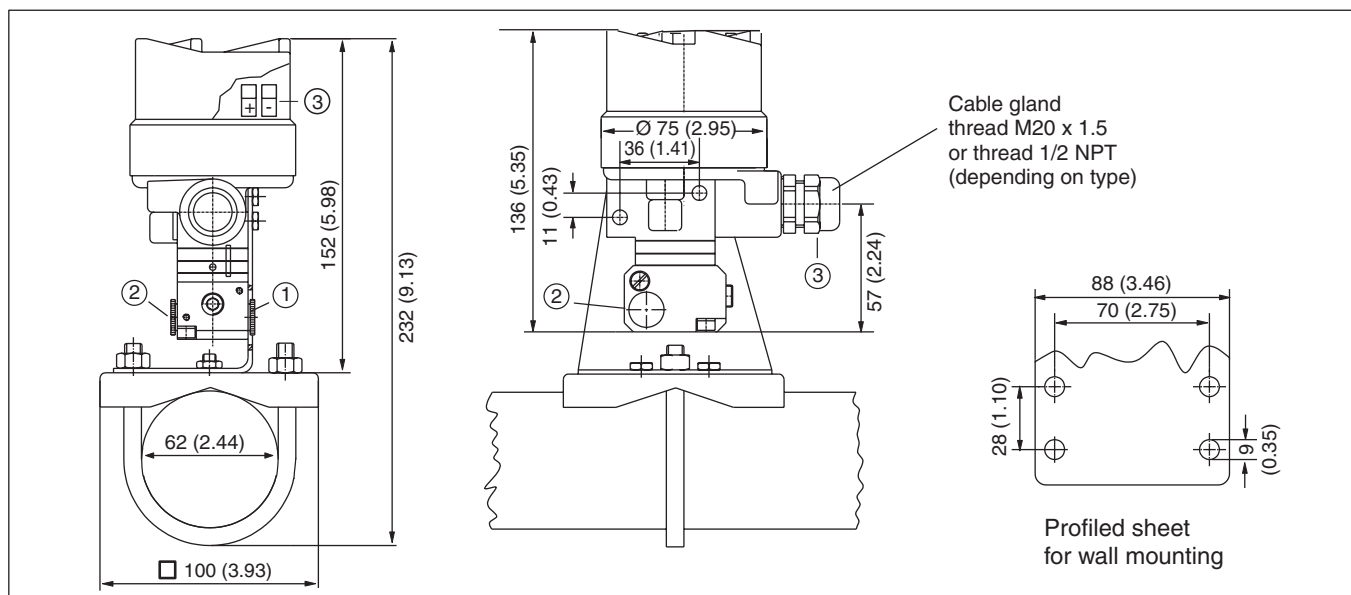
### Control room housing for block mounting

EP0094EN.EPS

## Dimensional drawings Measurements in mm (inches)



### Plastic field housing unit



### Aluminium or stainless steel field housing unit

EP0095EN.EPS

#### Connections (all models):

- ① Output ② Air supply ③ Electrical connections

## Ordering information

<b>I/P Converter</b>		Variant digit No.	1-8	9	10	11	12	13	14	15	Code			
<b>TEIP11-PS</b>		Catalog No.	<b>V18311H-</b>						<b>0</b>					
<b>Explosion protection</b>														
without explosion protection			1											
ATEX EEx ia IIC			3											
ATEX EEx d IIC		1)	4											
FM/CSA "intrinsically safe"		2)	6											
FM/CSA "intrinsically safe" and "explosion proof"		1)	7											
<b>Design</b>														
Control room housing IP 20 for rail mounting			1											
Control room housing IP 20 for block mounting			A											
Field housing Polyester, IP 54			6											
Aluminium, IP 65			8											
Stainless steel, IP 65			9											
<b>Input signal</b>														
Input signal 0 ... 20 mA			1											
4 ... 20 mA			2											
Other input signal			0											
<b>Output signal</b>														
Output signal 0.2 ... 1 bar			1											
3 ... 15 psi			2											
Other output signal			0											
<b>Characteristic</b>														
Direct-action			1											
Reverse-action			2											
<b>Ambient temperature</b>														
-40 ... + 85 °C										1				
-55 ... + 85 °C										2				

<b>Additional ordering information</b>												Code			
<b>Certificate of compliance</b>												CF1			
Certificate of compliance with the order acc. to EN 10204-2.1 (DIN 50049-2.1)												CF2			
Certificate of compliance with the order acc. to EN 10204-2.1 (DIN 50049-2.1) with item description												CF3			
Test Report acc. to EN 10204-2.2 (DIN 50049-2.2)															
<b>Constructors test certificate</b>												CH1			
Constructors test certificate O acc.to DIN 55350-18-4.2.2												CH3			
Constructors test certificate M acc.to DIN 55350-18-4.2.2 with item description												CH4			
Constructors test certificate M acc.to DIN 55350-18-4.2.2 with item description and diagram															
<b>Inspection certificate</b>												CBA			
Inspection certificate 3.1B acc. to EN 10204 with max. deviation												CBB			
Inspection certificate 3.1B acc. to EN 10204 with add. data and item description															
<b>Test certificate</b>												CTC			
Test certificate & Letter of conformity with item description															
<b>Device identification label</b>												MK1			
includes lettering (plain text, max. 16 letters)												MK3			
stainless steel 18.5 x 65 mm															
sticker 11 x 25 mm															
<b>Operation with inflammable gas</b>												480			
3)															
<b>Input signal</b>												503			
4 ... 12 mA												504			
12...20 mA															
Other input signals on request															
<b>Output signal</b>												508			
0.4 ... 2 bar												509			
6 ... 30 psi															
Other output signals on request															

1) only with aluminium or stainless steel field housing

2) not with field housing

3) only for signal converter EEx ia IIC with polyester field housing

## Accessories

TEIP11-PS	Catalog No.	Code			
Cable gland EEx d, brass, M 20x1.5 thread	319343				
Mounting bracket, stainless steel for wall mounting	319344				
for wall or 2" pipe mounting	319345				
(for mounting the aluminium or stainless steel field housing)					
Parts for block mounting					
Connection block for 4 converters 4)	7958243				
Termination block with central supply air connection 3/8 NPT	7958251				
Termination block without connection	7958245				

Ex stock versions					
				Catalog No.	Code
I/P Converter TEIP11-PS					
Control room housing IP 20 for rail mounting					
Explosion protection	Input	Output			
without	0 ... 20 mA	0.2 ... 1 bar		V18311H - 1111101	
		3 ... 15 psi		V18311H - 1112101	
	4 ... 20 mA	0.2 ... 1 bar		V18311H - 1121101	
		3 ... 15 psi		V18311H - 1122101	
ATEX EEx ia IIC	0 ... 20 mA	0.2 ... 1 bar		V18311H - 3111101	
		3 ... 15 psi		V18311H - 3112101	
	4 ... 20 mA	0.2 ... 1 bar		V18311H - 3121101	
Field housing					
Explosion protection	Material	Input	Output		
without	Polyester	4 ... 20 mA	0.2 ... 1 bar	V18311H - 1621101	
			3 ... 15 psi	V18311H - 1622101	
	Aluminium	4 ... 20 mA	0.2 ... 1 bar	V18311H - 1821101	
			3 ... 15 psi	V18311H - 1822101	
ATEX EEx ia IIC	Polyester	4 ... 20 mA	0.2 ... 1 bar	V18311H - 3621101	
			3 ... 15 psi	V18311H - 3622101	
	Aluminium	4 ... 20 mA	0.2 ... 1 bar	V18311H - 3821101	
			3 ... 15 psi	V18311H - 3822101	
	Stainless steel	4 ... 20 mA	0.2 ... 1 bar	V18311H - 3921101	
ATEX EEx d IIC	Aluminium	4 ... 20 mA	0.2 ... 1 bar	V18311H - 4821101	
			3 ... 15 psi	V18311H - 4822101	
	Stainless steel	4 ... 20 mA	0.2 ... 1 bar	V18311H - 4921101	

4) up to 4 connection blocks can be fitted together to block units carrying 4-8-12-16 converters

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