



I/P Signal Converter for Standard Signals

TEIP11-PS

Current 0...20 mA/4...20 mA,
to air pressure 0.2...1 bar/3...15 psi

■ Reliable through well-proven concept

- More than 1,000,000 times in use

■ Compact design

- Small dimensions, low weight

■ Robust in terms of construction and function

- Influence of shock and vibration < 1 % at 10 g

■ Various signal ranges

- Input e.g. 0...20 mA or 4...20 mA
- Output 0.2...1 bar or 3...15 psi

■ Complies with the following directives

- EMC directive 89/336/EEC as of May 1989
- EC directive for the CE conformity certificate

■ Wide operating temperature range

- From -40 °C (optionally -55 °C) to +85 °C

**■ Explosion protection certificates,
for worldwide use**

- ATEX, FM/CSA, GOST
- Intrinsically safe or flameproof

■ Various models

- Control room housing, IP 20, for rail mounting
- Control room housing, IP 20, for block mounting,
- Plastic field housing, IP 54
- Aluminium or stainless steel housing, IP 65

■ Single unit

- For OEM applications (on request)



Construction and mode of operation

The concept

The TEIP 11 signal converter is a link between electrical or electronic and pneumatic systems, converting electrical to pneumatic standard signals, e. g. 4...20 mA to 0.2...1 bar. Signal conversion is analog, using the patented force balancing principle.

The TEIP 11 signal converter's special features are its quite small dimensions, and its high functional stability even under shocks and vibrations. It can be exposed to up to 10 g without the functions being influenced by more than 1 %.

The models

Control room housing for rail mounting

The control room housing unit for rail mounting is the simple low-cost model. It is mounted with a socket that fits on all conventional EN rails. The housing with a plastic cover has an IP 20 protection.

Control room housing for block mounting

The control room housing unit for block mounting is the space-saving version, allowing to arrange various converters very close to each other. Special features are the central air supply through a mounting block and the nonreturn valves in the air supply connections of the attached signal converters.

Up to 4 signal converters can be mounted to each of the mounting blocks needed for block mounting. If required, 2, 3, or 4 mounting blocks can be combined, such that blocks of 4-8-12-16 signal converters are formed. Due to the nonreturn valves individual signal converters can be added or removed while the system is running.

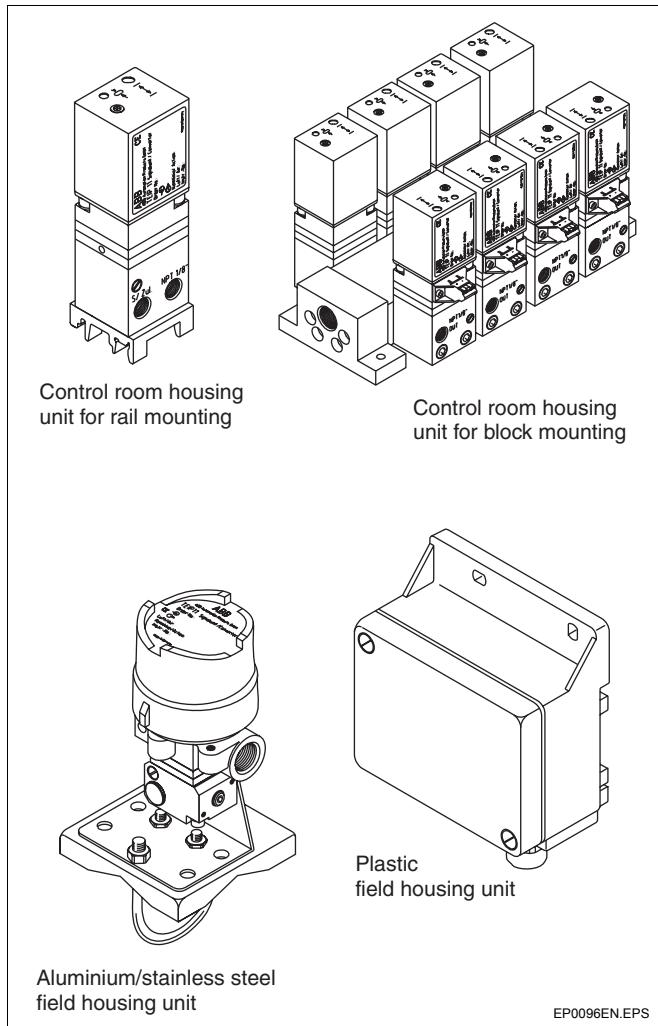
Field housing

The field housing unit is designed for mounting on site or in the field. Plastic housings (IP 54), aluminium housings (IP 65) and stainless steel housings (IP 65) are available. The units are suitable for both wall mounting and 2" pipe mounting.

A special version in a plastic housing can be supplied with inflammable gas instead of conventional compressed air.

The appropriate housing version can be selected from various models, according to the respective mounting conditions. Intrinsically safe and flameproof encapsulated devices for use in hazardous areas are also available. Various international explosion protection certificates allow for use throughout the world.

Several input and output signal ranges are possible for signal conversion (see specifications under section "Technical data"). Only compressed air of 1.4 bar is needed for supply.



Technical Data

Input

Signal range

0...20 mA or 4...20 mA
0...10 mA or 10...20 mA or 4...12 mA or 12...20 mA
(other ranges on request)

Input resistance

$R_i = 260 \text{ ohms at } 20^\circ\text{C, } Tk + 0.4\%/\text{K}$

Overload limit

30 mA (refer to specifications under "Explosion protection" for devices with explosion protection approval)

Capacitance/Inductance

negligible

Output

Signal range

0.2...1 bar or 3...15 psi
0.4...2 bar or 6...30 psi
(other ranges on request)

Air capacity (max.)

$\geq 5 \text{ kg/h} = 4.1 \text{ Nm}^3/\text{h} = 2.4 \text{ scfm}$

Load characteristic to VDE/VDI 3520

$\geq 0.95 \text{ kg/h} = 0.9 \text{ Nm}^3/\text{h} = 0.5 \text{ scfm}$

Air supply

Instrument air

free of oil, water and dust to DIN/ISO 8573-1
pollution and oil contents according to Class 3
dew point 10 K below operating temperature

Supply pressure

$1.4 \pm 0.1 \text{ bar or } 20 \pm 1.5 \text{ psi}$ (for output signal 1 bar or 15 psi)
 $2.5 \pm 0.1 \text{ bar or } 40 \pm 1.6 \text{ psi}$ (for output signal 2 bar or 30 psi)

Air consumption

$\leq 0.2 \text{ kg/h} = 0.16 \text{ Nm}^3/\text{h} = 0.1 \text{ scfm}$

Transmission data and influences

Characteristic

linear, direct or reverse action

Deviation

$\leq 0.5\%$

Hysteresis

$\leq 0.3\%$

Dead zone

$\leq 0.1\%$

Temperature

$\leq 0.5\% / 10 \text{ K}$ between -20 and $+85^\circ\text{C}$
 $\leq 2\% / 10 \text{ K}$ between -55 and -20 °C

Air supply

$\leq 0.3\% / 0.1 \text{ bar}$ pressure variation

Mechanical vibration

$\leq 1\%$ up to 10 g and 20...80 Hz

Seismic vibration

meets requirements to DIN IEC 68-3-3 class III for strong and strongest earthquakes

Mounting orientation

$\leq 0.5\%$ at 90° change

Step response

10...90 % and 90...10 % 0.6 sec
5...15 % and 15... 5 % 0.25 sec
45...55 % and 55...45 % 0.2 sec
85...95 % and 95...85 % 0.15 sec

Complies with the following directives

EMC directive 89/336/EEC as of May 1989
EC directive for CE conformity certification

Environmental capabilities

Climate class

GPF or FPF to DIN 40040
Temperature $-40\ldots+85^\circ\text{C}$ or $-55\ldots85^\circ\text{C}$
for operation, storage or transportation
Relative humidity 75 % average, 95 % short-time
non-condensing

Explosion protection

ATEX, intrinsically safe (all models)

EEx ia IIC T4/T5/T6 (for control room housing and field housing units)

ATEX, flameproof (only for metal field housing units)

EEx d IIC T4/T5/T6

Observe the following limits for the temperature classes:

Temperature class	Max. short circuit current	Max. ambient temperature
T6	50 mA	60 °C
T6	60 mA	55 °C
T5	60 mA	70 °C
T5	100 mA	55 °C
T4	120 mA	45 °C
T4	60 mA	85 °C
T4	100 mA	85 °C
T4	120 mA	80 °C
T4	150 mA	70 °C

FM "intrinsically safe" (all models except for metal field housing units)

I.S.: CL I / Div 1 / Grp A B C D
N.I.: CL I / Div 2 / Grp A B C D

FM "intrinsically safe" (only for metal field housing units)

I.S.: CL I-II-III / Div 1 / Grp A B C D E F G
N.I.: CL I / Div 2 / Grp A B C
S.: CL II / Div 2 / Grp G
S.: CL III / Div 2

FM "explosion proof" (only for metal field housing units)

X.P.: CL I / Div 1 / Grp A B C D
D.I.P.: CL II III / Div 1 Grp E F G

CSA 2 "intrinsically safe" (all models except for metal field housing units)

I.S.: CL I / Div 1 / Grp A B C D
CL I / Div 2 / Grp A B C D

CSA "intrinsically safe" (only for metal field housing units)

I.S.: CL I / Div 1 / Grp A B C D
CL II / Div 1 / Grp E F G
CL III
CL I / Div 2 / Grp A B C D
CL II / Div 2 / Grp E F G

CSA "explosion proof" (only for metal field housing units)

X.P.: CL I / Div 1 / Grp B C D
CL II / Div 1 / Grp E F G

Other explosion protection approvals on request

Control room housing unit**Material/protection**

Aluminium housing, IP 20, with plastic cap

Mounting

Rail EN 50022 - 35 x 7.5
 EN 50035 - G 32
 EN 50045 - 15 x 5

Electrical connection2-pole screw terminal for 2.5 mm²**Pneumatic connection**

two 1/8 NPT threads for air supply and output

Mounting orientation any**Weight** 0.25 kg**Dimensions** see dimensional drawing**Control room housing unit for block mounting****Material/protection**

Aluminium housing, IP 20, with plastic cap

Mountingblockwise, with special mounting blocks (accessory parts),
max. 4 mounting blocks with 4 signal converters, each**Electrical connection**2-pole screw terminal for 2.5 mm²**Pneumatic connection**

3/8 NPT thread for air supply
 (connected to central connection block)
 1/8 NPT for output
 (on each signal converter)

Mounting orientation: any**Weight:** 0.3 kg (each signal converter)**Dimensions:** see dimensional drawing**Plastic field housing unit****Material/protection**

Housing made of polyester, black, IP 54

MountingWall mounting or 2"-pipe mounting
 (2"-pipe mounting only to vertical pipes)**Electrical connection**2-pole screw terminal for 2.5 mm² in housing,
 with PG 11 cable gland**Pneumatic connection**

Two 1/8 NPT threads for air supply and output

Mounting orientation: any**Weight:** 1.0 kg**Dimensions:** see dimensional drawings**Aluminium/stainless steel field housing unit****Material/protection**

Aluminium or stainless steel housing, IP 65

Surface

Aluminium housing, varnished, two-component varnish
 Bottom part of housing varnished black, RAL 9005
 Cover light gray, RAL 9002
 Stainless steel housing
 Electropolished

MountingWall mounting or 2" pipe mounting
 with separate stainless steel mounting bracket (accessory part)**Electrical connection**

2-pole screw terminal for 2.5 mm² in housing
 with 1/2 NPT cable gland
 for "ATEX intrinsically safe"
 with M 20 x 1.5 threads
 for "ATEX EEx d"
 (on request cable gland with Ex d certificate as accessory part)
 with 1/2 NPT thread for FM/CSA

Pneumatic connection

two 1/4 NPT threads for air supply and output

Mounting orientation: any**Weight:** 0.62 kg with aluminium housing
 1.20 kg with stainless steel housing**Dimensions:** see dimensional drawings**Accessories****EEx d cable gland**

Made of brass, with M20 x 1.5 thread

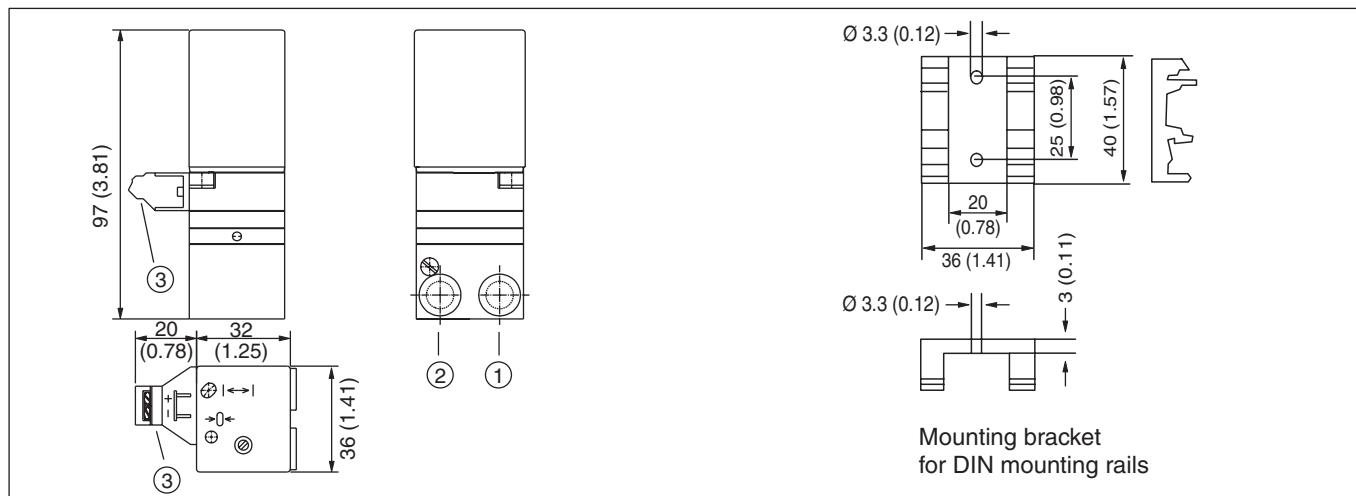
Stainless steel mounting bracket for wall-mounting/**2" pipe mounting**

For aluminium or stainless steel field housing

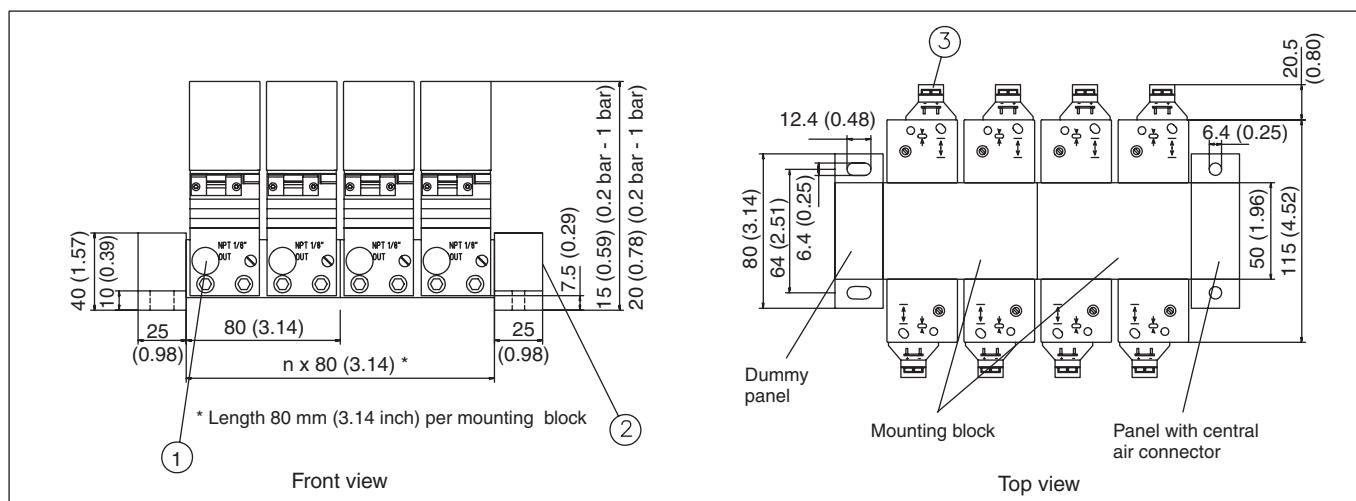
Material for block mounting

Mounting block for 4 signal converters
 Panel with central 3/8 NPT air connection
 Dummy panel

Dimensional drawings Measurements in mm (inches)



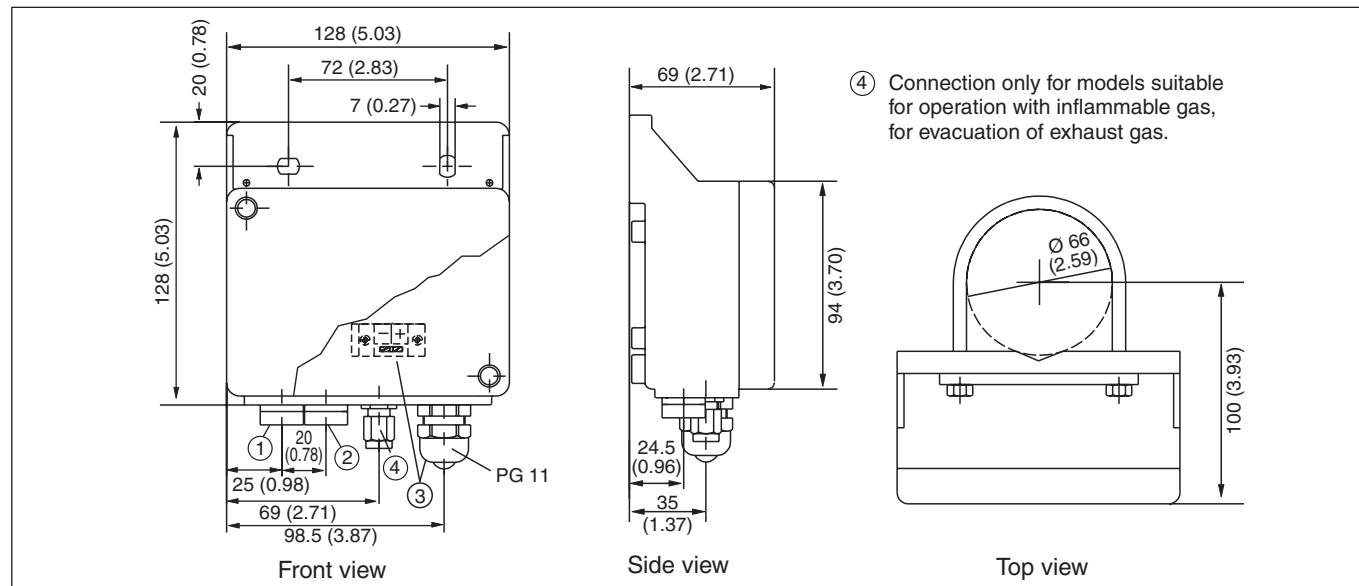
Control room housing unit



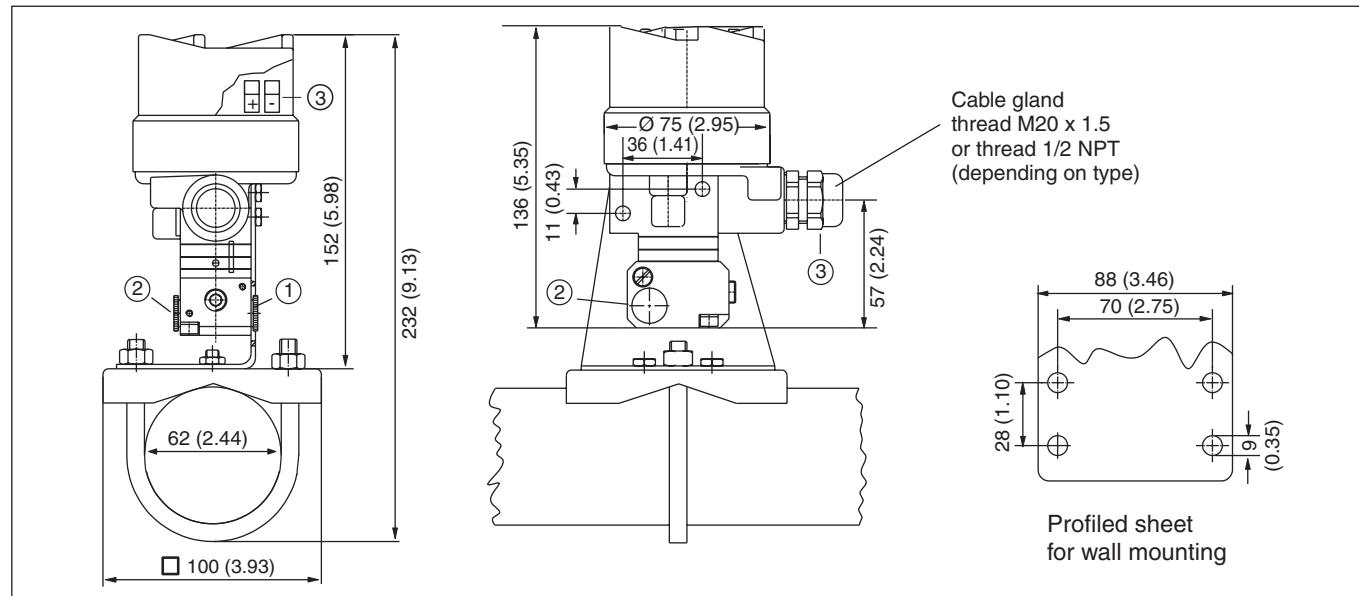
Control room housing for block mounting

EP0094EN.EPS

Dimensional drawings Measurements in mm (inches)



Plastic field housing unit



Aluminium or stainless steel field housing unit

EP0095EN.EPS

Connections (all models):

① Output ② Air supply ③ Electrical connections

Ordering information

I/P Converter TEIP11-PS	Variant digit No. Catalog No.	1- 8	9	10	11	12	13	14	15	Code		
		V18311H-					0					
Explosion protection												
without explosion protection			1									
ATEX EEx ia IIC			3									
ATEX EEx d IIC		1)	4									
FM/CSA "intrinsically safe"		2)	6									
FM/CSA "intrinsically safe" and "explosion proof"		1)	7									
Design												
Control room housing IP 20 for rail mounting			1									
Control room housing IP 20 for block mounting			A									
Field housing	Polyester, IP 54		6									
	Aluminium, IP 65		8									
	Stainless steel, IP 65		9									
Input signal												
Input signal	0 ... 20 mA		1									
	4 ... 20 mA		2									
	Other input signal		0									
Output signal												
Output signal	0.2 ... 1 bar		1									
	3 ... 15 psi		2									
	Other output signal		0									
Characteristic												
Direct-action				1								
Reverse-action				2								
Ambient temperature												
-40 ... + 85 °C					1							
-55 ... + 85 °C					2							

Additional ordering information

		Code		
Certificate of compliance				
Certificate of compliance with the order acc. to EN 10204-2.1 (DIN 50049-2.1)		CF1		
Certificate of compliance with the order acc. to EN 10204-2.1 (DIN 50049-2.1) with item description		CF2		
Test Report acc. to EN 10204-2.2 (DIN 50049-2.2)		CF3		
Constructors test certificate				
Constructors test certificate O acc.to DIN 55350-18-4.2.2		CH1		
Constructors test certificate M acc.to DIN 55350-18-4.2.2 with item description		CH3		
Constructors test certificate M acc.to DIN 55350-18-4.2.2 with item description and diagram		CH4		
Inspection certificate				
Inspection certificate 3.1B acc. to EN 10204 with max. deviation		CBA		
Inspection certificate 3.1B acc. to EN 10204 with add. data and item description		CBB		
Test certificate				
Test certificate & Letter of conformity with item description		CTC		
Device identification label				
includes lettering	(plain text, max. 16 letters)			
stainless steel	18.5 x 65 mm	MK1		
sticker	11 x 25 mm	MK3		
Operation with inflammable gas		3)	480	
Input signal	4 ... 12 mA		503	
	12...20 mA		504	
	Other input signals on request			
Output signal	0.4 ... 2 bar		508	
	6 ... 30 psi		509	
	Other output signals on request			

1) only with aluminium or stainless steel field housing

2) not with field housing

3) only for signal converter EEx ia IIC with polyester field housing

Accessories

Ex stock versions

EX STOCK VERSIONS				Catalog No.	Code		
I/P Converter TEIP11-PS Control room housing IP 20 for rail mounting							
Explosion protection	Input	Output					
without	0 ... 20 mA	0.2 ... 1 bar		V18311H - 1111101			
		3 ... 15 psi		V18311H - 1112101			
	4 ... 20 mA	0.2 ... 1 bar		V18311H - 1121101			
		3 ... 15 psi		V18311H - 1122101			
ATEX EEx ia IIC	0 ... 20 mA	0.2 ... 1 bar		V18311H - 3111101			
		3 ... 15 psi		V18311H - 3112101			
	4 ... 20 mA	0.2 ... 1 bar		V18311H - 3121101			
Field housing							
Explosion protection	Material	Input	Output				
without	Polyester	4 ... 20 mA	0.2 ... 1 bar	V18311H - 1621101			
			3 ... 15 psi	V18311H - 1622101			
	Aluminium	4 ... 20 mA	0.2 ... 1 bar	V18311H - 1821101			
			3 ... 15 psi	V18311H - 1822101			
ATEX EEx ia IIC	Polyester	4 ... 20 mA	0.2 ... 1 bar	V18311H - 3621101			
			3 ... 15 psi	V18311H - 3622101			
	Aluminium	4 ... 20 mA	0.2 ... 1 bar	V18311H - 3821101			
			3 ... 15 psi	V18311H - 3822101			
ATEX EEx d IIC	Stainless steel	4 ... 20 mA	0.2 ... 1 bar	V18311H - 3921101			
	Aluminium	4 ... 20 mA	0.2 ... 1 bar	V18311H - 4821101			
			3 ... 15 psi	V18311H - 4822101			
	Stainless steel	4 ... 20 mA	0.2 ... 1 bar	V18311H - 4921101			

4) up to 4 connection blocks can be fitted together to block units carrying 4-8-12-16 converters

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The Company's policy is one of continuous product improvement and the right is reserved to modify the information contained herein without notice.

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